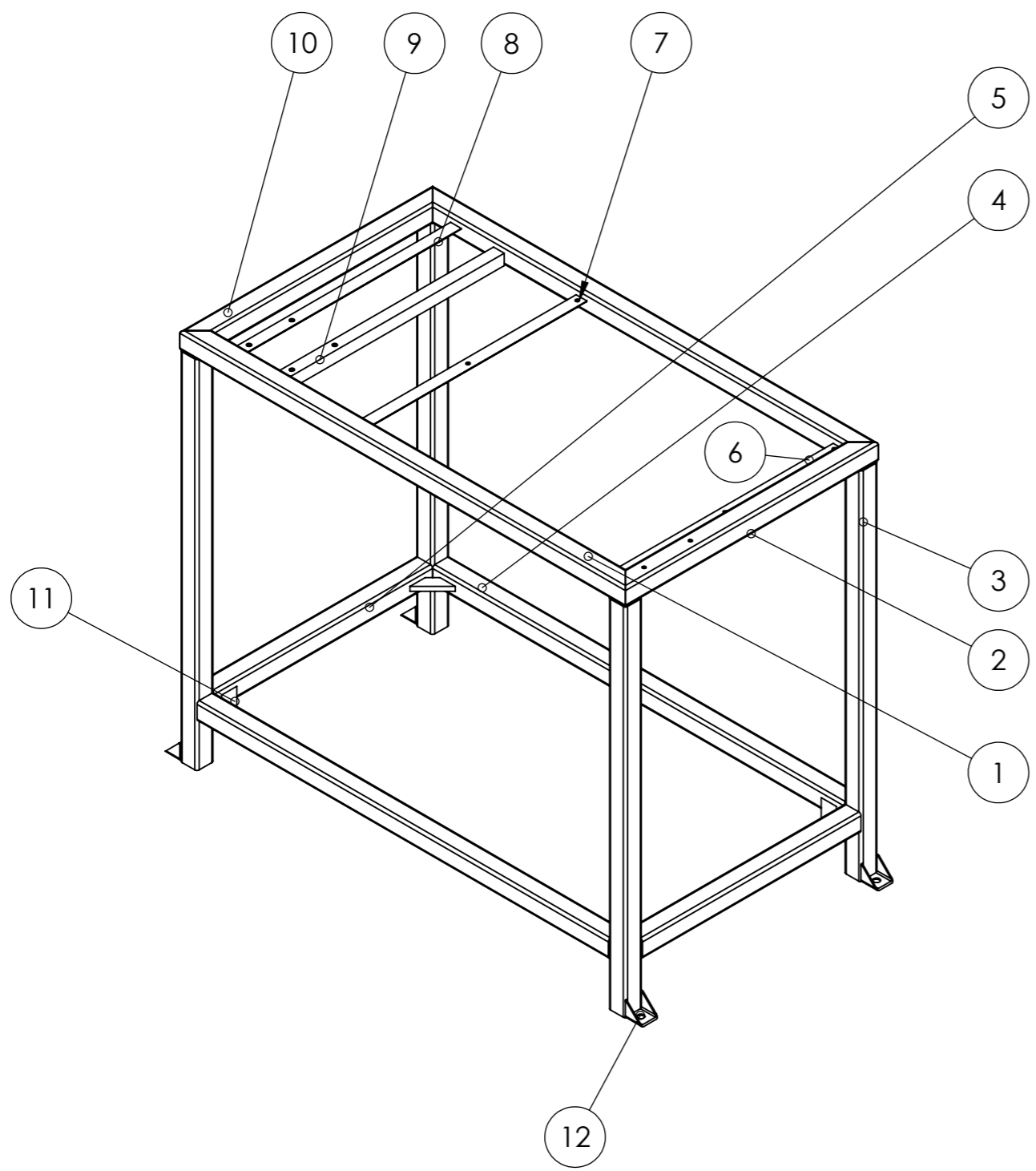


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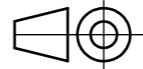


- Notes:
1. Grind all surfaces to be welded about 25 mm away from weld
 2. Point weld the whole assembly
 3. Verify that everything is square and all the measurements are good
 4. Fully weld the whole frame

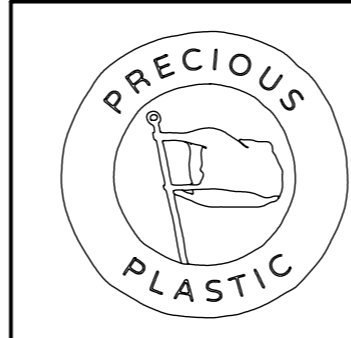
12	4	Square tube 40 x 40 x 2.6 mm	37	45°	0°	Mild steel
11	4	Flat bar 25 x 5 mm	75	45°	45°	Mild steel
10	1	Square tube 40 x 40 x 2.6 mm	590	45°	45°	Mild steel
9	1	L angle 25 x 25 x 3 mm	510	0°	0°	Mild steel
8	1	L angle 25 x 25 x 3 mm	510	0°	0°	Mild steel
7	1	L angle 25 x 25 x 3 mm	510	0°	0°	Mild steel
6	1	L angle 25 x 25 x 3 mm	510	0°	0°	Mild steel
5	2	Square tube 40 x 40 x 2.6 mm	510	0°	0°	Mild steel
4	2	Square tube 40 x 40 x 2.6 mm	960	0°	0°	Mild steel
3	4	Square tube 40 x 40 x 2.6 mm	830	0°	0°	Mild steel
2	1	Square tube 40 x 40 x 2.6 mm	590	45°	45°	Mild steel
1	2	Square tube 40 x 40 x 2.6 mm	1040	45°	45°	Mild steel
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2	MATERIAL

Weight	30 kg	Material	Mild Steel
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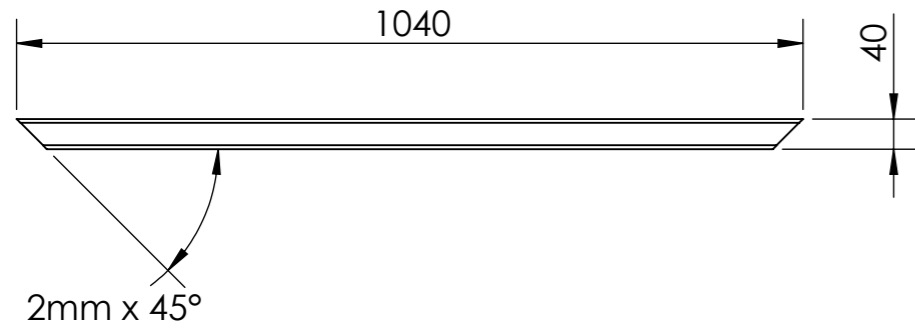
Machine	Extruder PRO	Description	Main frame
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Projection method:	First angle 	Release date	07/11/20	Drawing no.	EXTPRO-V1 3001.01	Rev.	A
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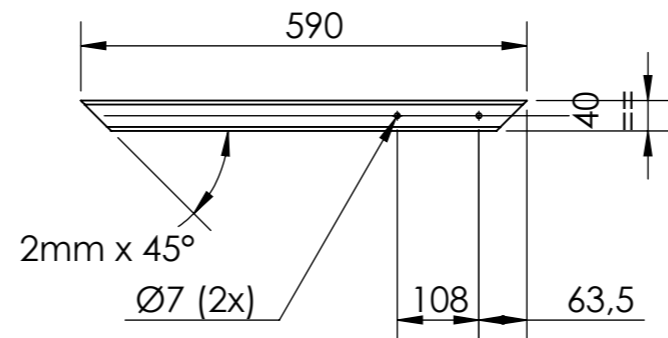
General tolerances	ISO 2768-m	Doc. type	Part	Units unless specified	mm	Sheet size	A3	Scale	1:10	Sheet	1 / 3
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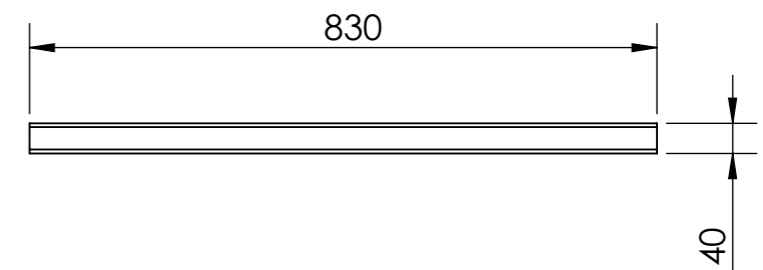
8 7 6 5 4 3 2 1



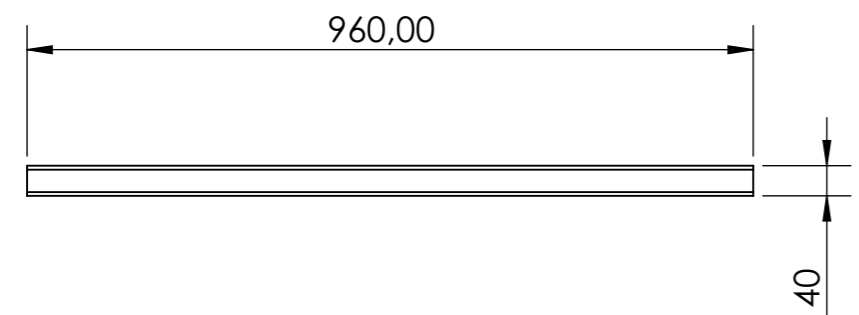
ITEM 1 : SQUARE TUBE 40X40X2.6



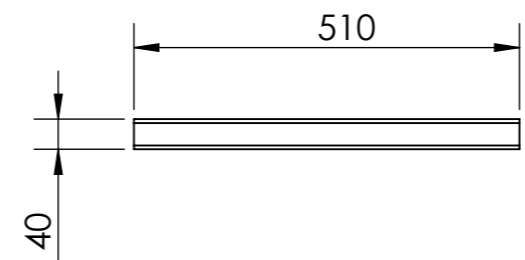
ITEM 2: SQUARE TUBE 40X40X2.6



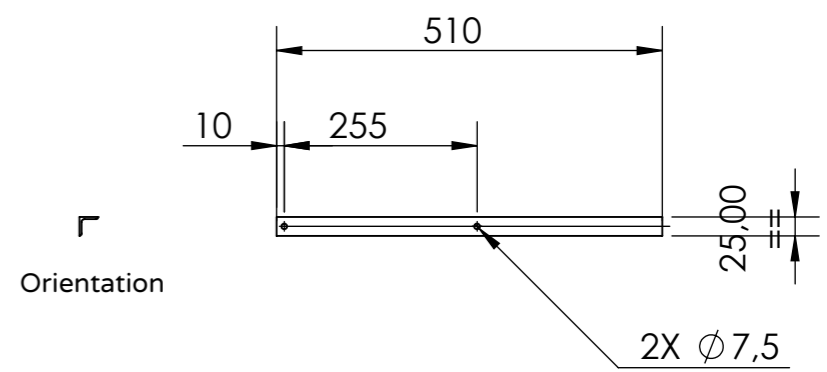
ITEM 3 : SQUARE TUBE 40X40X2.6



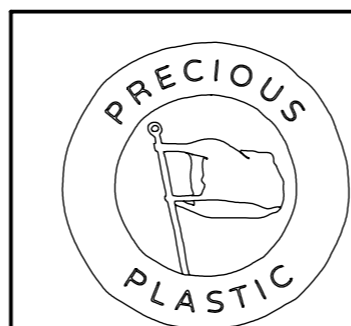
ITEM 4 : SQUARE TUBE 40X40X2.6



ITEM 5: SQUARE TUBE 40X40X2.6



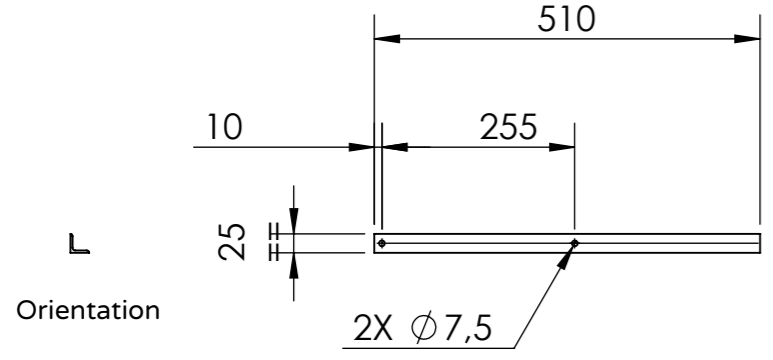
ITEM 6 : L ANGLE 25X25X3



Weight		30 kg		Material		Mild Steel			
Machine		Extruder PRO		Description				Main frame	
Projection method:		First angle		Release date		Drawing no.		Rev.	
				07/11/20		EXTPRO-V1 3000.01		A	
General tolerances		ISO 2768-m		Doc. type	Part	Units unless specified	Sheet size	Scale	Sheet
						mm	A3	1:10	2 / 3

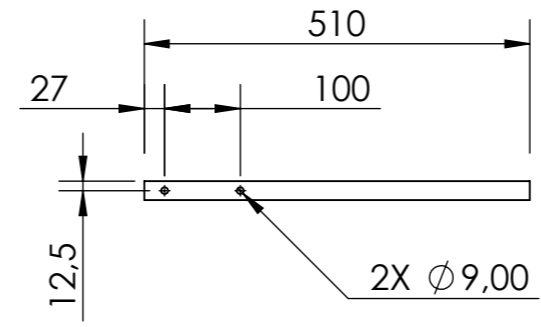
8 7 6 5 4 3 2 1

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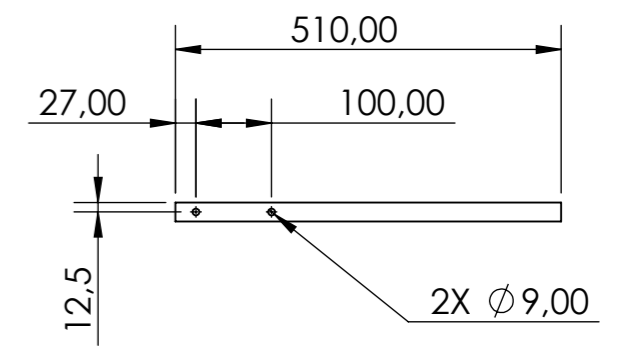
ITEM 7: L ANGLE 25X25X3MM

Orientation

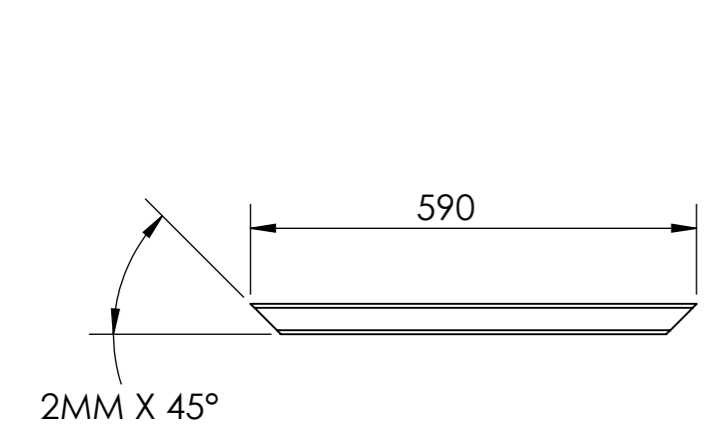


ITEM 8: L ANGLE 25X25X3MM

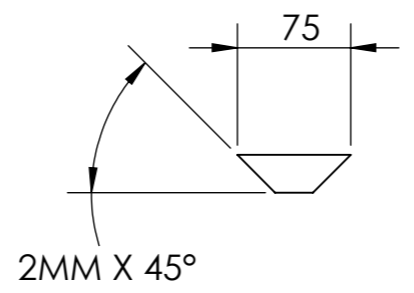
Orientation



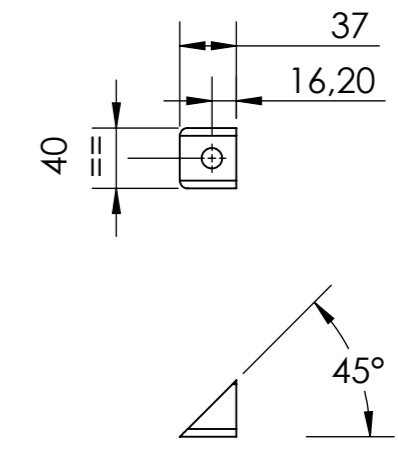
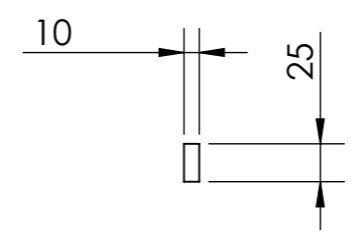
ITEM 9 : L ANGLE 25X25X3MM



ITEM 10 :SQUARE TUBE 40X40X2.6



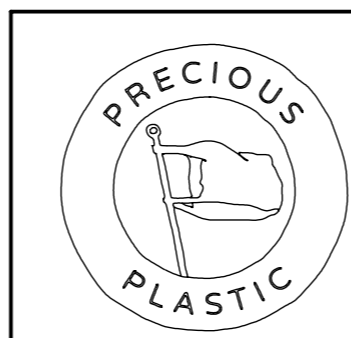
ITEM 11; FLAT BAR 25x5 MM
Scale 1:5



ITEM 12 :SQUARE TUBE 40X40X2.6
Scale 1:5

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Weight		30 kg		Material		Mild Steel			
Machine		Extruder PRO		Description				Main frame	
Projection method:		First angle		Release date		Drawing no.		Rev.	
				07/01/20		EXTPRO-V1-3000		A	
General tolerances		ISO 2768-m		Doc. type	Part	Units unless specified	Sheet size	Scale	Sheet
						mm	A3	1:10	3 / 3

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